

TECHNICAL BULLETIN 935

For the Most Demanding cGLP/GMP Laboratories

The DDM 2909 Automatic Density Meter

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Method Name Fici

Measurement Mode

Measurement

Lot 10

Set Sample

EPORT

Sample ID Took #14

Multiple (5)

Predicted

DATP

20.00 20.00

VIDEO

ARPUR

ACCESSO!





Rudolph Research Analytical - Density

MEASURING 3 OF 5

Specific Gravity

Normality

Hydrochloric Acid

Baume

12.94 Mar 12.94

Density

1.0980

1.100

6.009

19.95

12.94

NETHOD



3.

1.4.5

Densitometry

Applications

The DDM 2909 Density Meter, with high precision Peltier temperature control of sample, has the features to meet the needs of today's industries.



PETROLEUM

- Measure API Values in accordance with ASTM D1250, ASTM D4052, ASTM D5002 and DIN 51757
- QC incoming raw materials
- Research new products and additives
- Withstands harsh and heavy use environments
- Calibrate using petroleum standards



CHEMICAL

- Measure in units of Kg/m³, g/cm³, g/ mL, pounds/gallon, specific gravity, Baumé and more
- Determine concentrations in: %, molarity, normality, mole fraction, ppm, and more
- Check batch consistency and ensure proper blending ratios
- Wetted materials compatible with the most aggressive chemicals

PHARMACEUTICAL

- Capable of multiple measurements with standard deviation. min and max reading for true cGLP/GMP compliance
- Complete IQ/OQ/PQ documentation
- · Checking of raw materials and product release
- 21CFR11 Compliance; Electronic Signature and Secure Data Storage
- Compliant with USP 29<841>, JP, BP and EP

BEVERAGE

- Measure both alcoholic and nonalcoholic beverages with easy bubble detection using VideoViewTM
- Direct and accurate means of °Brix determination, °Plato, Extract, % Solids
- Use apparent density function for proper filling volume monitoring

Flexible Method Management

Factory installed density meter measurement methods allow for immediate selection of the correct method to match the most common applications.

Method Management		
NAME	TYPE	ADD
AOAC Ethanol	Factory	
Brix	Factory	EDIT
Crude Oil	Factory	
Density	Factory	RE <u>N</u> AME
Density Continuous	Factory	
Density VC	Factory	<u>D</u> ELETE
Factory QC Testing	Factory	
Fuel Oil	Factory	VIEW
Lubricants	Factory	
OIML Ethanol	Factory	RESULTS
		PRINT CONFIGURATION
		<u>C</u> LOSE

For unique measurement applications, create a sample method using an unlimited number of Concentration Tables, Formulas, and Polynomials to match the measurement methods used in your laboratory. A few customized sample methods shown below:

- Baumé of Hydrochloric Acid
- Normality of Sulfuric Acid
- Density of Gasses and Aerosols
- Drug to Propellant Ratio
- Lead Content
- ppm Gold in Acid
- % Toluene in Heptane
- Fat in Lubricant
- Mole Fraction of Methanol

• % HNO3

- Monomer Solutions
- Potassium Permanganate
- Hydrogen Peroxide
- Molar Solutions of EDTA
- SG of Urine
- Sweeteners
- Sodium Hydroxide

1ethod Settings [Dens	ity]				
Measurement M	ode	Single	• 1 🖌		
Measurement St	ability	Predicted	•		
Measurement SI	ability Criteria	Criteria 1	• (+ or - 0.00002 g/	'cm^3 for 30 secs)	
Temperature		20.00	🖿 Deg C 🕒		
Temperature Sta	ability Criteria	Criteria 1	• (+ or - 0.02 Deg	C for 20 secs)	
Air Pump Switch off mode C Auto DEFAULT AUTO DRY					
		C Manual			
		• Timeout	00 🚡 se	cs	
Pump terminate:	s Measurement	⊙ No O Y	es		
Density Input		Density NC	•		
Sample Details		🗆 Sample ID 🗆	Lot ID <u>R</u> ESET		
MEASUREMENT	DISPLAY	DISPLAY			
PARAMETERS	PARAMETERS	S <u>E</u> TTINGS		SAVE	<u>C</u> ANCEL

Setting up your custom method on your Density Meter is

as simple as filling out a few screens like the one below:

По вопросам продаж и поддержки обращайтесь: Астана +7(77172)727-132 Волгоград (844)278-03-48 Воронеж (473)204-51-73 Екатеринбург (343)384-55-89 Казань (843)206-01-48 Краснодар (861)203-40-90 Красноярск (391)204-63-61 Москва (495)268-04-70 Нижний Новгород (831)429-08-12 Новосибирск (383)227-86-73 Ростов-на-Дону (863)308-18-15 Самара (846)206-03-16 Санкт-Петербург (812)309-46-40 Саратов (845)249-38-78 Уфа (347)229-48-12 Единый адрес: rdl@nt-rt.ru Веб-сайт: www.rudolph.nt-rt.ru

The Simplicity of Touch Screen Measurement

Full Feature VideoView™

VideoViewTM provides superior high resolution visual bubble detection within your samples with live on-screen video viewing. Rudolph's industry leading 10X magnification aids in identifying bubbles if present in the sample.

The video clarity, magnification, and resolution mean no more straining to see small difficult-to-detect air bubbles in your sample. Rudolph's exclusive VideoView[™] is protected under Patent #7,437,909.



The Rudolph 2909 Density Meter offers 21 CFR Part 11 Instrument Level Compliance

The DDM 2909 s 21CFR Part 11 software module is easily enabled through the user friendly touch screen. This module gives you full compliance with:

- Electronic signature
- Access levels
- Internal write protected storage
- Unique passwords
- Write protected documents sent directly to server

21CFR Part 11 Settings			
			_
	Enable 21CFR	NO	
	Enable Digital Signoff	NO	
C <u>F</u> R Settings	Password Settings	<u>о</u> к	<u>C</u> ANCEL



Oscillating U-Tube with Viscosity Correction and Reference Oscillator

The DDM 2909 Density Meter's oscillating U-tube with full range viscosity correction and reference oscillator allows long term calibration stability and measurement at all temperatures with a single calibration.

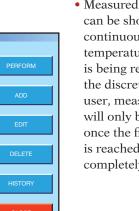
with the Flexibility of Embedded Windows[®] 7

RUDOLPH RESEARCH ANALYTICA		Density Me v(B)3.0.0.207 [DDN	ter	24-May-2012 12:05:40
Density	Calibration Adjustment Available Calibration Adjustments Air, Water Air, Water and 3rd Point Temperature Viscosity		PERFORM	
Specific Gravity	Barometric Pressure		HISTORY	
Normality			CLOSE	Heated
Hydrochloric Acid				OFF
Baume			Calibration Ve Calibration Water a	Verifications List
MENU	METHOD PRINT	EXPORT	Water a NIST To	at 20C oluene Standa

- Unlimited number of customized calibration adjustments and calibration verifications possible.
- Complete History of Calibration Adjustments and Verifications are available to View, Print, and/or Export
- Possible to set calendar reminders as to when Calibrations are due

cGMP/GLP Calibration

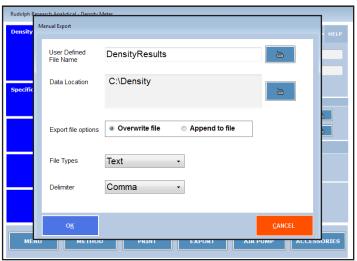
- Calibrate the DDM 2909 with 2 or 3 Traceable Standards – calibrating with merely air and water appears inconsistent with cGMP/GLP compliance regulations.
- Can print out complete method configuration, communication settings, as well as calibration verification and calibration adjustment data/history.



• Measured values can be shown continuously as temperature stability is being reached or, at the discretion of the user, measured values will only be displayed once the final answer is reached and completely stable.

Computer Windows Based Flexibility

- 2 gigabytes of internal Compact Flash Memory .
- The DDM 2909 Density Meter is network ready and data may also be saved directly to your server or to any directory desired.
- Internet access is possible directly from the DDM 2909 s touch screen.
- Disk Protection feature protects the operating system against malware infections in networked environments.
- Windows based navigation architecture is so intuitive that most operators will never read the manual. But should you wish to reference the manual, it is stored right on the DDM 2909 s internal memory



- Copy methods, transfer concentration tables, download data, etc., via the USB ports.
- Three USB ports allow for quick and easy connection to a mouse, keyboard, printer, bar code scanner, or memory stick.

Full cGMP/GLP Compliance



Versatile Communication Capability

The DDM 2909 s standard communication package includes:

- Touch Screen User Interface
- 3 USB ports (2 Rear, 1 Front)
- 1 Ethernet Cat 5 Port

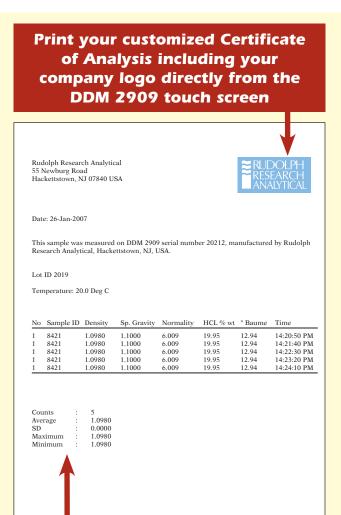
Allowing the capability to:

- Connect Directly to Rudolph Service and Technical Support
- Connect to any Windows® based Printer via USB or direct to the server via Windows® Print Library
- Save measurement data locally and directly to your Network/Server.



cGMP/GLP Printing

Sample measurement reports are edited quickly and easily. Just import your logo to the DDM 2909 Density Meter and print your company's customized "C of A" directly.



Capable of making multiple measurements on a single sample and reporting complete statistical data and all measurement results

Standard Accessories

The DDM 2909 standard accessories include:

- Quick Start Guide
- Rinse/Sample Waste Container
- Filling Nozzles
- IQOQPQ Documentation
- Luer Syringes
- Connecting Fittings & Tubing
- Manual

Automation Flexibility

- Rudolph's AutoSampler can be loaded with up to 240 samples
- Combine density and specific gravity measurements with a polarimeter, refractometer, and colorimeter for simultaneous measurements of:
- Density/Specific Gravity
- Refractive Index
- Color
- Optical Rotation/Specific Rotation
- Up to three different rinse solvents available for use; fully programmable

- Two sample loading modes; pressurized and suction; for optimizing sample transfer and measurement
- Customer's unique sample bottles may be used to eliminate the need to transfer samples into special sized test tubes.
- Emergency samples measured at any time without stopping the AutoSampler or moving sample vials.
- Numerous configurations and solutions. Call us today for the solution that is right for your application.

Specifications of the DDM 2909

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Measurement Ranges: Measurement	Density: 0 to 3 g/cm ³ Temperature: 15 °C to 30 °C (controlled via Peltier) Pressure: 0 to 10 bars Continuous, Single, Multiple	Display:	10.4 inch diagonal TFT type LCD with wide viewing angle, anti-glare flat panel touch screen, 300 nits brightness, 800 x 600 pixels, chemical and scratch resistant monitor, the industry's largest and most flexible interface		
Modes: Measurement Technique:	Mechanical Oscillator Method	Communication Interface:	Touch Screen User Interface 3 – USB Ports (2 Rear – 1 Front) 2 – RS232 Ports		
Accuracy:	Density: 0.0003 g/cm ³ with a single calibration and measurement through multiple temperatures		Ethernet Port for Network Connection, Keyboard, Bar Code Scanner, Mouse, Network Capabilities		
	Density: 0.0002 g/cm ³ with a single	Video & Magnification:	Video assisted, capable of approximately 10X magnification		
	calibration at the measurement temperature	Internal Memory: 2GB Non-removable Compact Flash			
	Temperature: 0.05 °C	Operating Dimensions:	18.00 (L) 11.00 (W) 21.00 (H) 46cm (L) 28cm (W) 53cm (H)		
Repeatability:	Density: 0.0001 g/cm ³	Shipping Weight	eight: 46 lbs. (22 Kg)		
	Temperature: 0.02°C	Power Supply:	85 to 260 VAC; 48 to 62 Hz		
Resolution:	Density: 0.0001g/cm ³ Temperature: 0.01°C	Power Consumption:	150-200 Watts		
Sample Volume: Wetted Materials:	Less than 1ml Borosilicate glass, Teflon (PTFE, ECTFE)	·	RUDOLPH		
Operating System:	Embedded Windows; embedded software safe from malware and viruses		RESEARCH ANALYTICAL		

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